

ASSEMBLY INSTRUCTIONS

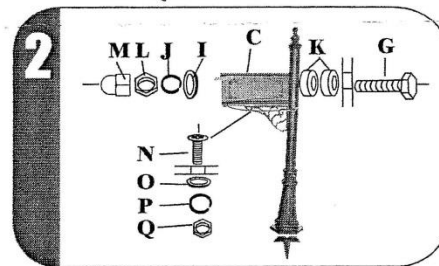
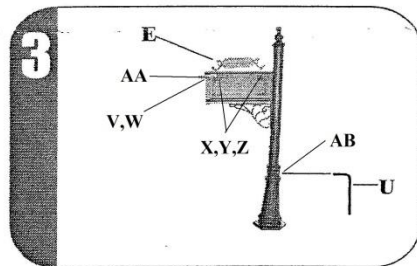
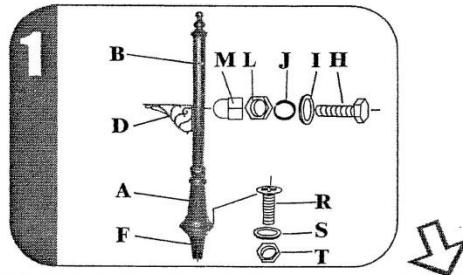
(For LD23C)

ATTENTION:

1. Please read these instructions carefully before assembly.
2. Aluminum is soft metal over tighten may strip thread or break the part.
3. **DO NOT** use power tools.

Assembly steps:

1. Place fork(F) into ground. Attach the base(A) to the fork with bolts(R), flat washers(S) and nuts(T). Loosely attach the pole(B) to the baseusing bolts which have assembled on the pole. Loosely attach the support(D) to the pole with flat washers(I), lock washers(J),nuts(L),nut caps(M)and screws(H), don't tighten the bolts at this time.
2. Loosely attach the box(C) to the pole with screws(G), pvc washer(K),flat washers(I), lock washers(J), nuts(L) and nut caps(M).
3. Attach the box and the support with bolts(N), flat washers(O), lock washers(P), nuts(Q).
4. Loosely attach name plate(E) to the box. Tighten the extend with wrench(U). Level all parts on right position. Tighten all the screws and nuts completely.



Parts list	Parts picture	Description	Q'ty
A		Base	1
B		Pole	1
C		Box	1
D		Support	1
E		Name plate	1
F		Fork	1

Parts List	Description	Gauge	M=Metric	Thread Pitch	Length	Quantity
G	Hex Bolt - Head is painted black	M8		1.25mm	110mm	1
H	Hex Bolt - Head is painted black	M8		1.25mm	100mm	2
I	Flat washer	M8				3
J	Lock washer	M8				3
K	PVC washer/spacer - Black	M8			4mm	2
L	Nut	M8		1.25mm		3
M	Nut cap - black	M8				3
N	Flat head machine screw	M6		1.0mm	40mm	4
O	Flat washer	M6				4
P	Lock washer	M6				4
Q	Nut	M6		1.0mm		4
R	Flat head machine screw - Iron	M8		1.25mm	50mm	3
S	Flat washer - Iron	M8				3
T	Nut - Iron	M8				3
U	Allen wrench	#6				1
V	Knob screw	M4		0.7mm	12mm	1
W	Knob washer	M4				1
X1	Threaded rod for name plate	M6		1.0mm	25mm	2
X2	Replacement for threaded rod - Phillips Pan head	M6		1.0mm	20mm	2
Y	Name plate washer	M6				2
Z	Name plate nut	M6		1.0mm		2
AA	Decorative Flag screw	M6		1.0mm	15mm	1
AB	Pole set screw	M10		1.75mm	12mm	4
AC	Magnet screw - inside - phillips	M5		0.8mm	6mm	2

If you need to purchase replacement hardware, please request stainless steel from your home improvement store.